



## Biotifx® Lift Station Program Reduced Fats, Oils & Grease, Odors and Maintenance Problems at Municipal Lift Station

### SUMMARY

A municipal lift station had significant issues with odors, fats, oils, and grease (FOG) accumulation, and hydrogen sulfide corrosion. After 60 days of treatment with the Biotifx® lift station program, the FOG cap was reduced by 75%, odors were reduced by 50%, and corrosion maintenance was not required. The FOG cap consistency softened and did not require manual cleaning or block the lift station equipment.

### BACKGROUND

The subject facility was located in the Southern United States with the majority of water flow coming from a nearby shopping center that includes a fast food restaurant and large grocery store. This lift station has a total flow of 20,000 gallons/day (75m<sup>3</sup>/day) and historically experienced high levels of FOG accumulation, odors and corrosion of electrical components due to hydrogen sulfide (H<sub>2</sub>S). A very thick FOG cap accumulated in the lift station that required a cleaning crew to visit the site monthly. The FOG accumulation would get so thick and hard that a block was needed to break the surface. Odors were very high, causing discomfort to the community. Hydrogen sulfide corrosion caused electrical component failure, which required component replacement every 2-3 months.

### OBJECTIVE

The treatment objective was to improve operational efficiency and reliability, reduce FOG, odors, H<sub>2</sub>S and lower associated costs.

### MATERIALS AND METHODS

Treatment started in November 2017 and finished January 2018. When the system was initially dosed, it was due for its monthly clean out which did not occur. The lift station was dosed initially with 1.0Kg of Biotifx® ULTRA, followed by 8 weeks of ongoing daily dosing of 16oz of Biotifx® Liquid SR 10X during a time of low flow. The lift station was surveyed regularly throughout product application to assess odors, FOG cap thickness and cap consistency.

### RESULTS

Treatment with the Biotifx® lift station program effectively stopped accumulation and reduced FOG in the lift station. Biotifx® digested and softened the existing FOG cap. Prior to treatment, the lift station had a solid 12" (30cm) thick FOG cap that completely covered the water surface inside the lift station. After 8 weeks of treatment, cap thickness was reduced by 75% and mostly digested (Figure 1). No cleaning of the lift station was required during the treatment period. Lift station treatment prolonged for lift station cleaning beyond 3 months (3X improvement). Treatment with the Biotifx® lift station program also reduced odors by 50% and did not require any electrical component replacement due to H<sub>2</sub>S corrosion during the treatment period.

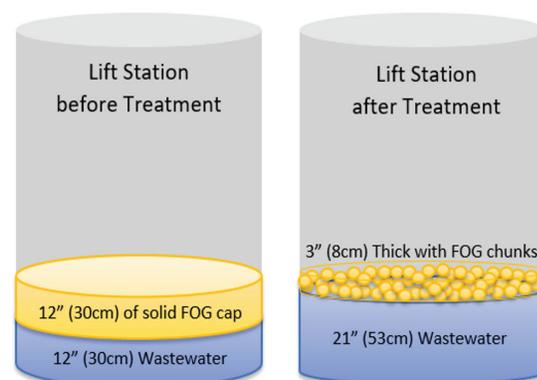


Figure 1: Solid FOG cap prior to treatment (left), digested & liquefied FOG cap after two months of treatment (right)